



CONCRETE

COATING REMOVAL (IF NEEDED)

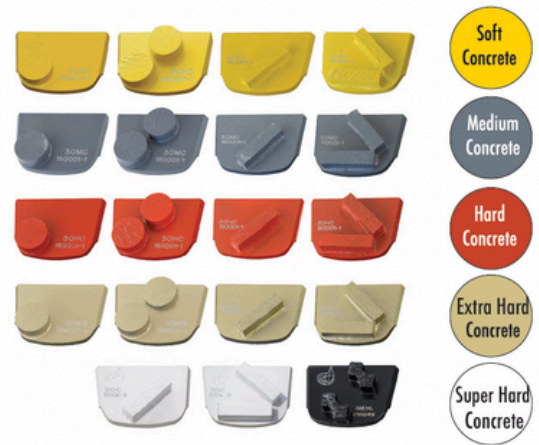
- Carbide Scrapers for glue removal.
- Bush Hammers for profiling, prepping for epoxy, or exposing large aggregate.
- PCD for thick coating removal.
- Use on low rpms.



GRINDING

Select a Metal Bond depending on the concrete hardness, and Single vs. Double Segment, based on machine size and/or desired aggressiveness. Use on low rpms. After metals, apply densifier, if needed.

- 14-30 grit for Medium-Large Aggregate;
- 50-70 grit for Small-Medium Aggregate;
- 120 grit for Salt & Pepper.



HONING & POLISHING

- 100 grit Hybrids - HD Copper (wet), Calibra (dry) or Corsa (dry). Use on medium rpms.
- Apply color / dye if needed.
- Continue with 200 and 400 grit Hybrid or Resin, 800 grit V-Harr (dry), and continue up, if desired. Use on high rpms.
- Apply sealer / guard, if needed.
- Burnish with SupraShine 3500 or 8000 pad.





TERRAZZO

MARBLE

ROUGH GRINDING **WORK WET!**

- SA-MB discs, 46 grit & 70 grit. Use on low rpms.
- For cementitious terrazzo use densifier after 70 grit.
- Clean floor with water and rinse. Remove excess water and apply grout, if needed, to fill voids.
- Cure grout. Grout may be left on terrazzo until all messy work is completed.

FINE GRINDING

- SA-MB discs 120 grit until all grout is removed from surface. If grout was not applied, use Calibra 100 instead.

HONING & POLISHING

- Waffel or NATO Resins, wet bond - 220 and 400 grit. Use on medium rpms.
- V-Harr 800 and 1800 grit. Use on high rpms.

CLEANING AND SEALING

- Wash all surfaces with a neutral cleaner. Rinse with clean water and allow surface to dry.
- Apply sealer in accordance with manufacturer's directions.

GRINDING AND POLISHING **WORK WET!**

- Grind with SA-MB discs, 46, 70, 120 grit. Use on low rpms.
- Hone with Spiral Resins 220, 400 grit. Use on medium rpms.
- Polish with Waffel or NATO Resins, wet bond - 800, 1800 grit. Use on high rpms.
- As a final step, use a polish compound for marble chips with microfiber pads.

